



## **CONFIDENTIAL Product Specification**

**Specification 57-031**

**Effective Date July 17, 2006**

**Supersedes January 19, 1998**

**Product:**

**QA Approval:**

**Fancy Blue Lake Cut Green Beans**

**Purchasing Approval:**

**Quality Level: Prime Quality**

**Label: CODE Elite, ComSource  
Medallion, Nifda Prime Pak,  
Nugget Black**

### **I. GENERAL REQUIREMENTS**

The product shall be manufactured in accordance with current good manufacturing practice 21 CFR, Part #110 and in compliance with all Federal and State regulatory and labeling requirements. The supplier shall also comply with all provisions of the UniPro Licensing Agreement.

### **II. PRODUCT DESCRIPTION**

The product shall meet all requirements for USDA standards for Grade A as modified by this specification.

**Style** Regular Cut – 1-1/2 inch

**Sieve Sizes** 3 Sieve, 4 Sieve, 5 Sieve, 3-4 Sieve, Mixed Sieve

### **III. SPECIFICATIONS**

**Prerequisites**

- a). Similar varietal characteristics
- b). Good flavor and odor
- c). Good appearance
- d). Not materially affected by sloughing

**Sieve Sizing** When sieve size is stated, proper beans should make up at least 75% by count of the product. No more than 2% by count may vary more than one sieve size from the designated size. There should be no obvious variance of diameter between individual units.

Quality Factors and Acceptable Quality Levels (AQL's)

Quality Factor	Maximum percent of defective units
Extraneous Vegetable Material (EVM)	0.25
Stems	0.25
Blemished-Major	0.30
Blemished-Total	1.00
Mechanical Damage	1.50
Short Pieces	4.00
Tough Strings	0.25
Color Defectives	3.00
Character – “B”	6.00
Character – “C”	0.25
Character – “Sstd”	0.10
Edible Fiber	0.50
Inedible Fiber	0.03

Color            Should be a uniform, typical bright color of very young tender green beans.

Blemishes      Major and Minor blemishes shall not affect the overall eating quality of the beans.

Character        The overall character of the pods shall be full fleshed and tender.

Defects          Total defects shall not affect the overall appearance of the beans.

Minimum drained weight    60 oz.

**IV. PACKAGING REQUIREMENTS**

1. All packaging and final proofs are subject to the review and approval of UniPro Quality Assurance. Imprinted packaging must be approved by UniPro for style and content before use.
2. UniPro product shall be packaged to meet current UniPro graphic standards as provided by the Quality Assurance Department.
3. The supplier shall be responsible for the accuracy and legality of all information contained on the label.
4. The supplier will provide UniPro with interpretation of can code formats.
5. All product must be stored and handled under clean and sanitary conditions at temperatures which maintain product in an acceptable condition.

**IV. PACKAGING REQUIREMENTS (continued)**

6. The supplier will maintain kosher certification on UniPro branded products, if eligible, and forward renewed certificates to UniPro Quality Assurance Department annually.

**V. QUALITY ASSURANCE**

1. UniPro reserves the right to review merchandise shipped to any UniPro member or any UniPro forwarding warehouse. Any merchandise found not to be within specification can be returned to the supplier with the cost of product recovery and freight to the destination of the supplier's choosing to be borne by the supplier. Repeated violations will be just cause in dismissing the supplier as an approved source.
2. UniPro shall retain sole authority to grant any waivers, changes, or exceptions to this specification. The Vice President of Quality Assurance must authorize any waiver in writing.

**COMPOSITE NUTRITIONAL DATA**

**PRODUCT DESCRIPTION      FANCY BLUE LAKE CUT GREEN BEANS  
4 SIEVE**

<b>BRANDS</b>	<b>UPC VERSION A</b>	<b>SCS 14 DIGIT UPC</b>
<b>CODE Elite</b>	0 12073 10003 7	100 12073 10003 4
<b>ComSource Medallion</b>	7 52549 52325 7	107 52549 52325 6
<b>Nifda Prime Pak</b>	0 80366 52325 2	100 80366 52325 9
<b>Nugget Black</b>	0 44105 40023 5	100 44105 40023 2

**NUTRITION FACTS**

Serving Size	½ Cup (120g)	
Servings per Container	About 24	
Calories	25	Calories from fat      0
		<i>% Daily Value</i>
Total fat	0g	0%
Saturated fat	0g	0%
<i>Trans</i> fat	0g	
Cholesterol	0mg	0%
Sodium	380mg	16%
Total Carbohydrate	4g	1%
Dietary Fiber	2g	8%
Sugars	2g	
Protein	<1g	
Vitamin A      4%	Vitamin C      6%	
Calcium      2%	Iron      0%	

**INGREDIENTS      GREEN BEANS, WATER, SALT.**

**ALLERGEN STATEMENT?      (None)**

**NET WEIGHT      101 oz (6 lb. 5 oz.) 2.86 kg.**

**KOSHER SYMBOL?      (None)**

Effective Date